

Date: Tuesday, 3/11/2008 9:58:14 AM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SET SCREW
Job Number : 37765	
Estimate Number : 11695	
P.O. Number :	Part Number : D2712
This Issue : 3/11/2008 S.O. No. :	Drawing Number : D2712 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : 1 / 1 Type : PURCHASED PARTS	Drawing Revision : B
Previous Run : 36186	Material :
Written By :	Due Date : 3/18/2008 Qty: <u>500</u> Um: Each
Checked & Approved By : <u>08 03 11</u>	
Comment : Est: C 05.09.13 Reformat KJ/JLM	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 5895C 08/03/12 (500)

For Hex Head Set Screw

P/N: 92311A599 as per Dwg D2712

Thread: 5/16-24UNF Length: 5/8" long SS

Possible Supplier: McMaster

Material release note is required

2.0	92311A599	SET SCREW
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 250.0000 Each(s)  
 SET SCREW

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive &amp; Inspect For Transit Damage

Ensure material release note is attached

08/03/13 (500)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

08/03/13 (500)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 56 over stock08/03/14 x500

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA:   D   Date: 09/03/15

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

NOTE: Date & initial all entries

Date: Tuesday, 3/11/2008 9:58:14 AM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SET SCREW

Job Number: 37765

Part Number: D2712

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(500)

Comment: FINAL INSPECTION/W/O RELEASE

AD08103/19

Job Completion



run 2008/3/17 (500)

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

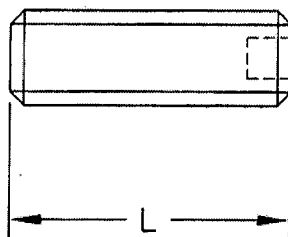
NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

**NOTE:** Date & initial all entries



DESIGN DS	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2712	REV. B SHEET 1 OF 1
DATE 05.05.04		TITLE SET SCREW	SCALE NTS
A	97.11.03	NEW ISSUE	
B	05.05.04	MATERIAL NOW SS ONLY	

RELEASED  
05-09-06 *[Signature]*



### D2712 SET SCREW

- 1) TYPE: HEX SOCKET HEAD SET SCREW
- 2) THREAD: 5/16"-24 (UNF)
- 3) LENGTH: L= 5/8" TO 3/4"
- 4) MATERIAL: STAINLESS STEEL

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 37765

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**McMASTER-CARR®**

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Aurora, Oh 44202-8087  
330-995-5500  
cle.sales@mcmaster.com

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury On K6A 1K7  
Canada  
Attention: Main Finished Goods Location

Purchase Order  
PO00005895

McMaster-Carr Number  
7288232-01

Page 1 of 1

03/12/2008

Line	Description	Ordered	Shipped
1	92311A599 Type 18-8 Stainless Steel Cup Point Socket Set Screw, 5/16"-24 Thread, 5/8" Length, Packs of 50.	10 Packs	10

1 - 102 - 11 41 - 03 A599 10PK

Certificate of compliance

This is to certify that the above items were supplied in accordance with the description and as illustrated in the catalog.

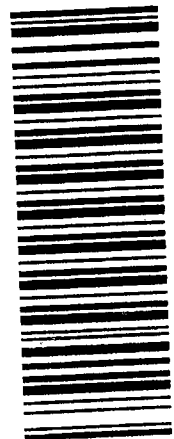
*Jason Wolfe*  
Jason Wolfe  
Compliance Manager

Dart Aerospace Ltd

**EXP**

Cycle

**20**



FW1B  
03/12/  
08:32/  
746



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